

	Equipment :	Tail pipe SPM.	Loss Type :	Defect loss							KAIZEN IDEA SHEET	
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M		
	Cell :	K4 silecer	Type :									Kaizen ID : 3125
Unit Name : Press and Fab - Quality, Pune			Operation : Tail pipe round welding.									
Kaizen Theme: To overcome problem of run shift of K4 tail pipe round welding spm.			Idea : Torch assembly lock with fixed support									
Problem / Present Status		Counter Measure			Benchmark :							
Intermediately torch get shift due to overhang on K4 tail pipe SPM which result in run shift.		Torch body lock with fixed support.			Target :		0					
					Start :		11/09/2017		Finished :		13/09/2017	
					Note :							
					Team Members :							
					1. Dhananjay Shitole		2. Omkar Patinge					
					3.		4.					
					5.		6.					
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why run shift of K4 tail pipe round welding spm ?		Warranty failure eliminate.			What To Do : Check looseness of torch							
A1 : Torch assembly get shift frequently					How To Do : By hand							
W2 : Why Torch assembly get shift frequently ?					Frequency : Daily							
A2 : Torch assembly not lock wih fixed support.					Cost Incurred For Making Kaizen :							
W3 : Why Torch assembly not lock wih fixed support. ?												
A3 :												
W4 :					Material Cost		Labour Cost		Total			
A4 :					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
Torch assembly not lock wih fixed support.					Equipmnet		Target		Status			
Date : 15/09/2017												
Registered By : Mr Sdhanjay Shitole												
Manager's Sign :												
----- BAL Prass and Fab Team -----												