


	Equipment :	Bush Pressing SPM	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Tool Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	RE-60	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : Bush pressing SPM								Kaizen ID : 3126
Kaizen Theme: To avoid the wrong bush fitting of BF113436.			Idea : Provide new pokayoke location to bush pressing SPM								
Problem / Present Status		Counter Measure		Benchmark :							
BF113436 bush pressing SPM wrong part fitting & bush pressing issue		Provide new pokayoke location to bush pressing SPM		Target :							
				Start :		05/09/2017		Finished :		07/09/2017	
				Note :							
				Team Members :							
				1. D.L.Ghangale		2. N.M.Jadhav					
3. W.T.Shaikha		4.									
5.		6.									
Benefits											
Q		100 % reduced the rejection of wrong bush pressing issue. PPM 0.00									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why BF113436 bush pressing SPM wrong part fitting & bush pressing issue ? A1 : No pokayoke location W2 : Why No pokayoke location ? A2 : W3 : A3 : W4 : A4 :		BF113436 bush pressing SPM wrong part fitting & bush pressing issue solved 		What To Do : Add the point in JH check sheet							
Root Cause No pokayoke location				How To Do : Check the location in JH activity.							
Date : 12/09/2017				Frequency : Monthly							
Registered By : Rucha Engineers Pvt Ltd Plant 7				Cost Incurred For Making Kaizen :							
Manager's Sign : Mr. S G Sohoni				Material Cost		Labour Cost		Total			
----- Rucha Group - Corporate -----				60.00		30.00		90.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	