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	Department :	Component Development	Result :	N	P	Q	C	D	S	M	
	Cell :	Pulsar 150	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Zone inspection								
Kaizen Theme: Auto inspection by Robot & auto marking			Idea : Part presence confirmation by contact sensor guided by robot & auto marking								
Problem / Present Status		Counter Measure			Benchmark :		181				
Part presence is checked manually at zone control		Auto inspection of part presence by Robot with contact type sensor withauto marking			Target :		0				
					Start :		25/05/2017		Finished :		01/06/2017
<div><div></div><div></div><div></div></div>		<div><div></div><div></div><div></div></div>			Note :		Part presence confirmation by con after confirmationcontact type sensor mounted on robot & auto marking				
					Team Members :						
					1. A B PUJARI				2.		
					3. A S SATPUTE				4.		
					5. S V GAIKWAD				6.		
					Benefits						
					Q		No frame rework for missing part Rs 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Part missing at final assembly ? A1 : W2 : Part presence not confirmed A2 : W3 : Poka A3 : W4 : Manual inspection A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					550000.00		7000.00		557000.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet				Target		Status
Date : 16/09/2017											
Registered By : Mr Ashok Pujari											
Manager's Sign :											
----- BAL Prass and Fab Team -----											