Equipment :	Spot welding m/c		Loss Type :	Defect loss							**KAIZEN IDEA SHEET**
Department :	Press & Fab		Result :	N	P	Q	C	D	S	M	
Cell :	Optima frame		Type :								**Kaizen ID : 3131**

Unit Name :	Press and Fab - Quality, Pune	Operation :	

Kaizen Theme:	To prevent customer complaint of spot weak in shocker bkt of Optima frame.	Idea :	Spot welding sequence change.

Problem / Present Status	Counter Measure	Benchmark :	

Optima model shocker assembly spot weak. Spot open due to weak.	Spot welding sequence change to eliminate current shunting.	**Target :**	
		Start : 13/09/2017	**Finished :** 16/09/2017

Note :

Team Members :

1. Mr Sachin Fargade	2. Mr Omkar Patinge
3. Mr Dhananjay Shitole	4.
5.	6.

Benefits

Why Why Analysis :	Result :	Kaizen Sustenance :

W1 : Why Custmer complaints of spot weak in shocker assembly of Optima. ?

A1 : Spot get weak due to current shunting.

W2 : Why Spot get weak due to current shunting. ?

A2 : Current bypass from nearest prewelded Spot.

W3 : Why Current bypass from nearest prewelded Spot. ?

A3 : Circular spot welding sequence.

W4 : Why Circular spot welding sequence. ?

A4 :

Spot weak complaint eliminate.

What To Do :

How To Do :

Frequency :

Cost Incurred For Making Kaizen :

Material Cost	Labour Cost	Total
0.00	0.00	0.00

Scope & Plan For Horizontal Deployment :

Equipmnet	Target	Status

Root Cause

Circular spot welding sequence.

Date : 18/09/2017

Registered By : Mr Sachin Fargade

Manager's Sign :

---------- BAL Prass and Fab Team ----------