



	Equipment :	Transporter Assly	Loss Type :	MP Kazien							KAIZEN IDEA SHEET	
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M		
	Cell :	Powder coating	Type :									Kaizen ID : 3132
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :									
Kaizen Theme: To Reduced Breakdown Maintenance of Transporter assly- Increased MTBF			Idea : To be Provide Booth Side Collar MS wheel in Transporter Assly.									
Problem / Present Status		Counter Measure			Benchmark :							
Transporter assly remove out from Rail. Due to one side collar of MS wheel		Provided Booth Collar MS Wheel Assly in Transporter Assly due to control Wheel remove out from Rail			Target :							
					Start :		01/09/2017		Finished :		05/09/2017	
					Note :							
					Team Members :							
					1.		2.					
					3.		4.					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Transporter Remove out From Rail					What To Do : added in PM check Sheet							
A1 : Transporter Run one side					How To Do : Audit on Monthly Basis							
W2 : Why Transporter Run one side ?					Frequency : Monthly							
A2 : single one side collar MS Wheel.					Cost Incurred For Making Kaizen :							
W3 : Why single one side collar MS Wheel. ?					Material Cost		Labour Cost		Total			
A3 :						0						
W4 :		Scope & Plan For Horizontal Deployment :										
A4 :		Equipmnet		Target		Status						
Root Cause												
single one side collar MS Wheel.												
Date : 18/09/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 3												
Manager's Sign :												
----- Rucha Group - Corporate -----												