

	Equipment :	CT 100 Frame F 100 Ladder assembly	Loss Type :	Defect loss							KAIZEN IDEA SHEET	
	Department :	Component Development	Result :	N	P	Q	C	D	S	M		
	Cell :	CD-QA	Type :									Kaizen ID : 3134
Unit Name : Press and Fab - Quality, Pune			Operation :									
Kaizen Theme: To eliminate cuostomer complqaint of seat cowl bkt shift			Idea : Provision to be made for seat cowl bkt weding of CT 100 & CT 125 separately without fixture block change									
Problem / Present Status		Counter Measure		Benchmark :								
Seat cowl bkt welding of CT 125 & CT 100 frame done on common fixture by fixture block change		Provide separate fixture for Seat cowl bkt welding		Target :								
				Start :		06/06/2017		Finished :		14/07/2017		
				Note :								
				Team Members :								
				1.			2.					
				3.			4.					
				5.			6.					
				Benefits								
Why Why Analysis :		Result :		Kaizen Sustenance :								
W1 : Why CT 100 seat cowl bkt fixture block fitted instead of CT 125 Fixture block during set up change ? A1 :  W2 : Common fixture for CT 125 & CT 100 frame assembly for seat cowl bkt welding A2 :  W3 : Fixture design A3 :  W4 : A4 :				What To Do : Daily seat cowl dimencsional inspection & fixture maintainance								
How To Do : By add on gauge & JH & PM												
Frequency : Daily												
Cost Incurred For Making Kaizen :												
<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td></td><td></td><td>0</td></tr></table>							Material Cost	Labour Cost	Total			0
Material Cost	Labour Cost	Total										
		0										
Root Cause				Scope & Plan For Horizontal Deployment :								
				Equipmnet			Target		Status			
Date : 19/09/2017												
Registered By : Mr Ashok Pujari												
Manager's Sign :												
----- BAL Prass and Fab Team -----												