x	Equipment :	Stationary Spot welding M/C					Cost							KAIZEN IDEA SHEET			
	Department :	Maintenance				lt :	N	F	Q	С	D		М				
	Cell:	Chain Case assly			Туре							S		Ka	aizen ID : 313	6	
Unit Name : Ruch	na Engineers Pvt Ltd I	Plant 3, Aurangabad		1	,	tion :		hain Case	nain Case Assly								
Kaizen Theme: To R	educed MTTR and In	creased MTBF	Idea: To be Provide closed type Thyristor Assly														
Problem / Present Status	 S	Counter Measure					Benchmark: 2203 min					inutes					
Thyristor short due to water goes in Thyristor Capsule			Provided Closed Type Thyristor Assly					Target: 550				550 Minu	50 Minutes				
											14/08/2	2017	1000	Finished: 16/08/2017			
									Note :		1-1/00/2			i iiiioiicu .	10/00/2		
							Team Members :										
								1. K.S.LASHKARE					2. AA SHAIKH				
es es 2							3. VD WAGHMARE					4.					
11 00						5.					6.						
							Benefits										
							Delicitio										
		iat															
Why Why Analysis :			Result:					Kaizen Sustenance :									
W1 : Provided Closed Type Thyristor Assly			Reduced MTTR and Increased MTBF Equipments					What To Do:									
A1 : Thyristor capsule sho	rt due to water																
W2 : Why Thyristor capsule short due to water ?									How To Do :								
A2 : water goes in Capsule			3000 7						- How 10 Do .								
W3 : Why water goes in Capsule ?			2500 - 2000 - 2000 - 1574 1590 -														
A3 : open Thyristor assly									Frequency:								
W4 : Why open Thyristor assly ?									Cost Incurred For Making Kaizen :								
A4:			880 720 660 500 0 PM 14:15 15:16 Ann.16 May.16 Jun.16 Jun.16 Sep.16 Oct.16 Nov.16 Dec.16 Jan.17 Ann.17				Material Cost Labour (ur Cost	Cost Total						
						o		3500.0	00		10	00.00 3600.00		0.00			
		BM 14-15 15-16 Apr-16 May-16 Jun-16 Jul-16 Aug-16 Sep-16 Oct-16 Nov-16 Dec-16 Jan-17 Apr-17 Months			pr-17	Scope & Plan For Horizontal Deploy					ment :						
Doot Cours		BM → BREAK DOWN MIN → REPL TARGET ······· BAL Criteria					Equipmnet						Target	Status			
Root Cause open Thyristor assly																	
			_														
	3/2017		_														
	a Engineers Pvt Ltd F	Plant 3	_														
Manager's Sign: Mr. S																	
Rucha Group -	Corporate	-															