

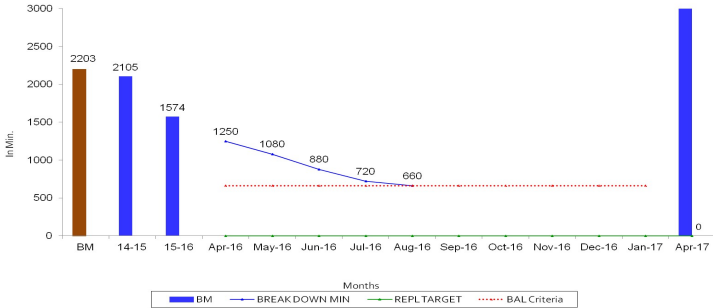
	Equipment :	Stationary Spot welding M/C	Loss Type :	Cost							KAIZEN IDEA SHEET	
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M		
	Cell :	Chain Case assly	Type :									
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation : Chain Case Assly									
Kaizen Theme: To Reduced MTTR and Increased MTBF			Idea : To be Provide closed type Thyristor Assly									
Problem / Present Status		Counter Measure			Benchmark :		2203 minutes					
Thyristor short due to water goes in Thyristor Capsule		Provided Closed Type Thyristor Assly			Target :		550 Minutes					
					Start :		14/08/2017		Finished :		16/08/2017	
					Note :							
					Team Members :							
					1. K.S.LASHKARE		2. AA SHAIKH					
					3. VD WAGHMARE		4.					
5.		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Provided Closed Type Thyristor Assly		Reduced MTTR and Increased MTBF Equipments			What To Do :							
A1 : Thyristor capsule short due to water					How To Do :							
W2 : Why Thyristor capsule short due to water ?					Frequency :							
A2 : water goes in Capsule					Cost Incurred For Making Kaizen :							
W3 : Why water goes in Capsule ?					Material Cost		Labour Cost		Total			
A3 : open Thyristor assly					3500.00		100.00		3600.00			
W4 : Why open Thyristor assly ?		Scope & Plan For Horizontal Deployment :										
A4 :					Equipmnet		Target		Status			
Root Cause open Thyristor assly												
Date : 23/08/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 3												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												