

	Equipment :		Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Chain Case	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :								
Kaizen Theme: To Avoid part missing (Rubber Damper Missing)			Idea : On line operation of part fitment								
Problem / Present Status		Counter Measure			Benchmark :						
Customer complaint as Part (Rubber Damper) missing (34 Nos.) due to PFD not adequate		By Changing operation sequence of rubber part fitting avoid part missing			Target :						
					Start :		12/01/2017		Finished : 15/01/2017		
					Note :						
					Team Members :						
					1. Mr. Yogesh Kothawade		2. Mr. Ganesh Thokal				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why 15/01/2017 ?		Zero Customer complaint of rubber Part missing			What To Do : Points added in PDIR check sheet.						
A1 : Rubber Damper Missing					How To Do : Irreversible Kaizen						
W2 : Why Rubber Damper Missing ?					Frequency : NA						
A2 : Material Mix up					Cost Incurred For Making Kaizen :						
W3 : Why Material Mix up ?					Material Cost		Labour Cost		Total		
A3 :					0.00		0.00		0.00		
W4 :					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target		Status		
Root Cause					NA		21/09/2017		COMPLETE		
Date : 15/01/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											