
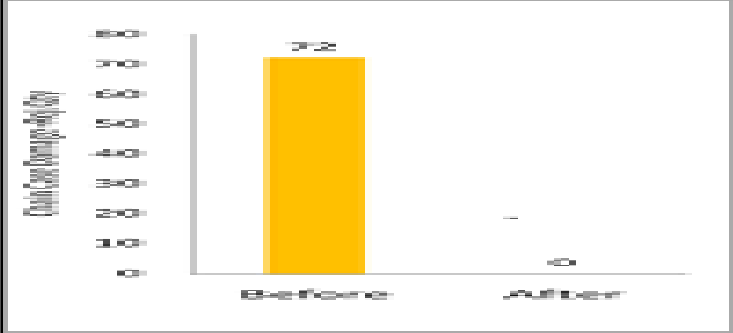
	Equipment :		Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Chain Case	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation : Chain Case complete assembly before powder coating								
Kaizen Theme: To Reduce In-house Rejection of Chain Case			Idea : Locking								
Problem / Present Status		Counter Measure				Benchmark :		70			
Chain Case Damage in PT Process		By providing angle to loading rod on edge with locking stoppers to pt basket				Target :		0			
				Start :		15/03/2017		Finished :		15/03/2017	
				Note :							
				Team Members :							
				1. Mr. Yogesh Kothawade		2. Mr. Ganesh Thokal					
3. Mr. Dipak Kirtishahi		4.									
5.		6.									
Benefits											
Why Why Analysis :		Result :				Kaizen Sustenance :					
W1 :		Rework cost reduce				What To Do : Point have to check in daily basis					
A1 :						How To Do : Point Added in PT Basket JH Check sheet					
W2 :						Frequency : Daily					
A2 :						Cost Incurred For Making Kaizen :					
W3 :						Material Cost		Labour Cost		Total	
A3 :						0.00		0.00		0.00	
W4 :		Scope & Plan For Horizontal Deployment :									
A4 :		Equipmnet		Target		Status					
Root Cause											
Date : 12/03/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											