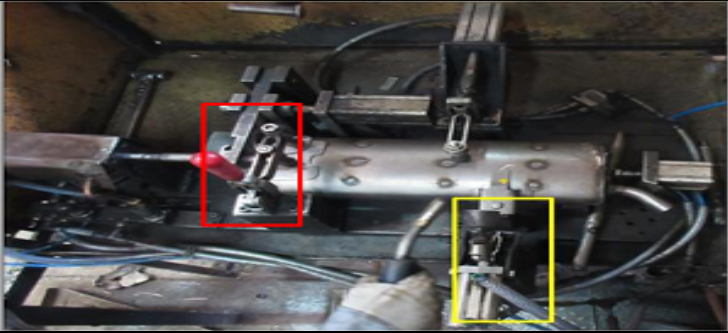


	Equipment :		Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation : Nigeria Silencer complete assembly								Kaizen ID : 3144
Kaizen Theme: To Avoid In-house Rejection of Nigeria Silencer			Idea : More Clamping pressure								
Problem / Present Status		Counter Measure			Benchmark :		60				
Silencer bracket II tilt weld					Target :		0				
Start :					15/03/2017		Finished :		15/03/2017		
Note :											
Team Members :											
1. Mr. Yogesh Kothawade					2. Mr. A L Rathod						
3. Mr. S U Gadekar		4. Mr. Amol Shinde									
5.		6.									
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :											
A2 :											
W3 :											
A3 :		Frequency :									
W4 :		Cost Incurred For Making Kaizen :									
A4 :		Material Cost		Labour Cost		Total					
		0.00		0.00		0.00					
Root Cause		Scope & Plan For Horizontal Deployment :									
		Equipmnet		Target		Status					
Date : 11/03/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											