

	Equipment :	Cone body rolling M/C.	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Purchase Quality (P & F)	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer -Body muffler line (Platina B104)	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation :								
Kaizen Theme: To eliminate the IHR of cone body due to double rolling of blank.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start :		11/08/2017		Finished :		11/09/2017
					Note :						
					Team Members :						
					1.			2.			
					3.			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :											
W2 :					How To Do :						
A2 :											
W3 :					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :									0		
Scope & Plan For Horizontal Deployment :											
Root Cause					Equipmnet		Target		Status		
Date : 22/09/2017											
Registered By : Mr Pradeepkumar Patil											
Manager's Sign :											
----- BAL Prass and Fab Team -----											