

	Equipment :	Body Muffler rolling machine	Loss Type :	Defect loss							KAIZEN IDEA SHEET				
	Department :	Press and Fab - Quality (Purchase)	Result :	N	P	Q	C	D	S	M					
	Cell :	Silencer Body muffler rolling stage -MMT, P'nagar	Type :									Kaizen ID : 3146			
Unit Name : Press and Fab - Quality, Pune			Operation : Body Muffler rolling- Silencer Platina												
Kaizen Theme: To eliminate double rolling of body muffler blank in rolling machine.			Idea : Provision of pokayoke in the m/c to aviod double rolling of blank.												
Problem / Present Status		Counter Measure			Benchmark :										
Double rolling of cone blank in rolling machine.		Provision of photoelectric sensor in rolling m/c.			Target :										
					Start :		22/08/2017		Finished :		11/09/2017				
					Note :										
					Team Members :										
					1. S. U. Deshpande		2. P. S. Patil								
					3. Komalsingh Tomar		4. Nikesh Agrawal								
5.		6.													
Benefits															
Why Why Analysis :		Result :			Kaizen Sustenance :										
W1 : Why Double rolling of body muffler in rolling machine ? A1 : No pokayoke available in m/c. W2 : Why No pokayoke available in m/c. ? A2 : Not thought earlier W3 : Why Not thought earlier ? A3 : Design weak W4 : Why Design weak ? A4 :		Double rolling of the blank avoided so rejection reduced. Quality improved. O/p increased. Safety Increased.			What To Do : To check poka yoke working.										
<div>Root Cause Design weak</div> <div>Date : 22/09/2017</div> <div>Registered By : Mr Pradeepkumar Patil</div> <div>Manager's Sign :</div> <div>----- BAL Prass and Fab Team -----</div>		<div>Result</div> <table><tr><td>Before</td><td>100</td></tr><tr><td>After</td><td>0</td></tr></table>			Before	100	After	0	How To Do : Through Daily JH Check sheet						
					Before	100									
					After	0									
					Frequency : Daily.										
					Cost Incurred For Making Kaizen :										
Material Cost		Labour Cost		Total											
0.00		0.00		0.00											
Scope & Plan For Horizontal Deployment :															
Equipmnet				Target		Status									