


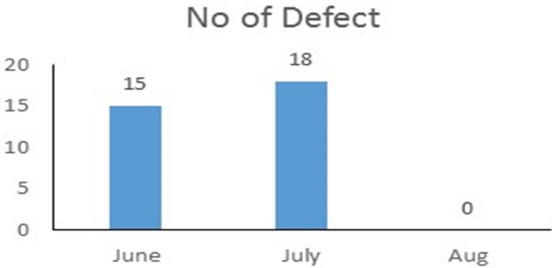
	Equipment :	End Inner tube insertion stage.	Loss Type :	Defect loss							KAIZEN IDEA SHEET												
	Department :	Press and Fab - Quality (Purchase)	Result :	N	P	Q	C	D	S	M													
	Cell :	Body muffler Cell Silencer -MMT	Type :									Kaizen ID : 3147											
Unit Name : Press and Fab - Quality, Pune			Operation : End inner Tube Insertion.																				
Kaizen Theme: To eliminate IHR of damage body muffler during end inner tube insertion process.			Idea : Support to be provided during tube insertion operation.																				
Problem / Present Status		Counter Measure			Benchmark :																		
Body muffler damaged during end inner tube insertion process.		Provided Teflon block for support during operation.			Target :																		
					Start :		15/08/2017		Finished : 22/08/2017														
					Note :																		
		 			Team Members :																		
					1. S. U. Deshpande				2. P. S. Patil														
					3. Kamal Kant				4. Radhe Shyam														
					5.				6.														
					Benefits																		
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Body muffler damage during end inner tube insertion process ? A1 : Gets tilted during operation. W2 : Why Gets tilted during operation. ? A2 : No support provided. W3 : Why No support provided. ? A3 : weak fixture design W4 : Why weak fixture design ? A4 :		Zero IHR of damaged body muffler . Quality improved. Rejection cost reduced. Productivity increased. 			What To Do : Teflon block condition for wear & tear. How To Do : Through JH check sheet Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause weak fixture design																							
Date : 22/09/2017																							
Registered By : Mr Shrikant Deshpande																							
Manager's Sign :																							
----- BAL Prass and Fab Team -----																							