

<input type="checkbox"/>	Equipment :	Fuel Tank Washing machine.	Loss Type : Defect loss					KAIZEN IDEA SHEET Kaizen ID : 3151										
	Department :	Press and Fab - Quality	Result :									N	P	Q	C	D	S	M
	Cell :	Fuel Tank Inside Washing - NAPL Chakan.	Type :															
Unit Name : Press and Fab - Quality, Pune			Operation : Fuel Tank Washing of FI models from inner side.															
Kaizen Theme: To reduce EFR & Warranty of fuel pump Jam.			Idea : To provide the washing m/c to wash all FI tanks from inside to overcome the EFR & Warranty Issue of Fuel Pump jam.															
Problem / Present Status			Counter Measure					Benchmark :										
No arrangement for FI models Fuel tank washing from inner side at NAPL chakan resulting in EFR & warranty claims of fuel pump.			Provided the washing m/c to wash all FI model fuel tanks from inner side at NAPL Chakan.					Target :										
								Start :		04/04/2017		Finished :		30/04/2017				
<input type="checkbox"/>			<input type="checkbox"/>					Note :										
								Team Members :										
								1. R. S. Bhat		2. S. U. Deshpande								
								3. P. S. Patil		4. S. Vibhandik								
								5.		6.								
			Benefits															
Why Why Analysis :			Result :					Kaizen Sustenance :										
W1 : Why Fuel Pump EFR & Warranty. ? A1 : Pump gets jammed. W2 : Why Pump gets jammed. ? A2 : Inside dust in fuel tank. W3 : Why Inside dust in fuel tank. ? A3 : No Fuel Tank Inside Washing arrangement at NAPL Chakan W4 : Why No Fuel Tank Inside Washing arrangement at NAPL Chakan ? A4 :			EFR & Warranty claim reduced.					What To Do : Check all Pokayoke & interlocks provided in m/c. SOP to be followed. How To Do : Daily JH PM of M/C as per plan. Frequency : JH- Daily, PM as per secedule.										
			<input type="checkbox"/>					Cost Incurred For Making Kaizen :										
								Material Cost		Labour Cost		Total						
								0.00		0.00		0.00						
								Scope & Plan For Horizontal Deployment :										
								Equipmnet		Target	Status							
Root Cause No Fuel Tank Inside Washing arrangement at NAPL Chakan																		
Date : 22/09/2017																		
Registered By : Mr Pradeepkumar Patil																		
Manager's Sign :																		
----- BAL Prass and Fab Team -----																		