

<div><div></div><div></div><div></div></div>	Equipment :	Fuel filter bracket-3 forming tool	Loss Type :	Cost							KAIZEN IDEA SHEET Kaizen ID : 3153
	Department :	Tool maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Production	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation :								
Kaizen Theme: To stop the repetitively spring broken issue.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
In fuel filter bracket-3 forming tool repetitively spring broken issue.					Target :						
					Start :	11/09/2017		Finished :	17/09/2017		
					Note :						
<div><div></div><div></div><div></div></div>					Team Members :						
					1. N.S.Gadhav		2. K.H.Dhande				
					3. N.M.Jadhav		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why In fuel filter bracket-3 forming tool repetitively spring broken issue. ? A1 : Due forming travel & spring is same W2 : Why Due forming travel & spring is same ? A2 : Due to poor spring selection W3 : Why Due to poor spring selection ? A3 : Blue spring Dia-32x139 requiried W4 : Why Blue spring Dia-32x139 requiried ? A4 : Root Cause Blue spring Dia-32x139 requiried Date : 18/09/2017 Registered By : Rucha Engineers Pvt Ltd Plant 7 Manager's Sign : Mr. S G Sohoni					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					1807.00		1876.00		3683.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
----- Rucha Group - Corporate -----											