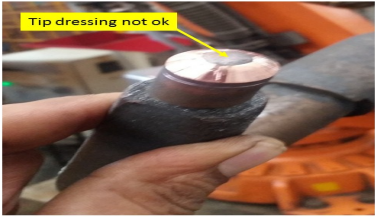
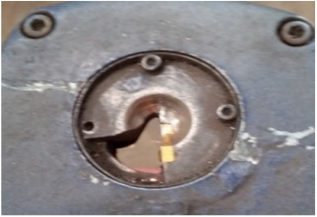
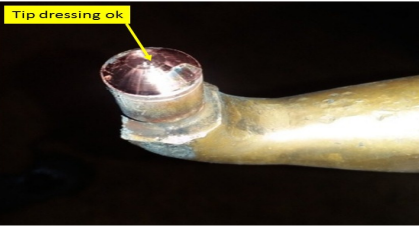

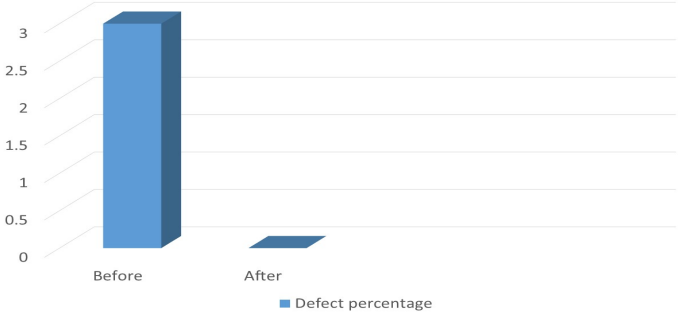
	Equipment :	Robotic spot tip dresser	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET										
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M											
	Cell :		Type :									Kaizen ID : 3154									
Unit Name : Press and Fab - Quality, Pune			Operation : Robotic tip dressing.																		
Kaizen Theme: To eliminate spot welding defects like spot weak, spot burn & spot burr.			Idea : Implement new design tip cutter from M/S- Weldcon.																		
Problem / Present Status		Counter Measure				Benchmark :															
Spot welding defects continues during spot welding process		Implement new tip dressing cutter on robotic tip dressing unit.				Target :															
   		Start :		23/09/2017		Finished :		23/09/2017													
		Note :																			
		Team Members :																			
		1. Mr Sachin Fargade		2. Mr Omkar Patinge																	
3.		4.																			
5.		6.																			
Benefits																					
C		Eliminate spot welding defects Rs 0.00																			
Why Why Analysis :		Result :				Kaizen Sustenance :															
W1 : Why spot welding defects like spot weak, spot burn & spot burr continues on robotic spot welding process. ? A1 : Robotic spot tip dressing not Ok.  W2 : Why Robotic spot tip dressing not Ok. ? A2 : Robotic Tip face cut not happens W3 : Why Robotic Tip face cut not happens ? A3 : Tip dresser unit tip cutter design not OK W4 : Why Tip dresser unit tip cutter design not OK ? A4 : Tip cutter design changed		Eliminate spot welding defects generated by robot tip.  				What To Do : Checking of wear & tear of cutter  How To Do : By inspection  Frequency : Daily  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>				Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																			
0.00	0.00	0.00																			
Equipmnet	Target	Status																			
Root Cause Tip cutter design changed																					
Date : 23/09/2017																					
Registered By : Mr Sachin Fargade																					
Manager's Sign :																					
----- BAL Prass and Fab Team -----																					