

	Equipment :	Robotic cell	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	B & DE	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer Assembly	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : CAT Cone Assemebly welding								
Kaizen Theme: To Improve quality			Idea : To provide fillet joint between cover & cone connector								
Problem / Present Status		Counter Measure			Benchmark :		Frequent leakage at cover & cone connector joinary				
Leakage eliminated		Cone connector design modified. OD increased & step provided			Target :		Eliminate leakage				
					Start :		10/07/2017		Finished :		27/09/2017
					Note :						
					Team Members :						
					1. Anil Chopade				2. Aditya Kanugo		
					3. Ashish Shinde				4.		
					5.				6.		
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do : To maintain quality of inwards						
A1 :					How To Do : Inward inspection as per plan						
W2 :											
A2 :											
W3 :					Frequency : As per lot Receipt						
A3 :		Cost Incurred For Making Kaizen :									
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 29/09/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											