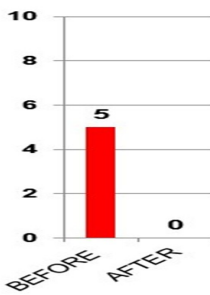
	Equipment :	KTM Homologation number marking	Loss Type :	Defect loss							KAIZEN IDEA SHEET  Kaizen ID : 3163												
	Department :	Press & Fabrication	Result :	N	P	Q	C	D	S	M													
	Cell :	KTM Homologation	Type :																				
Unit Name : Press and Fab - Quality, Pune			Operation : Homologation number marking																				
Kaizen Theme: To Eliminate defect of wrong homologation marking on KT06 cat assembly			Idea : To provide pokayoke for sensing the presence of cat shield & catalyst .																				
Problem / Present Status		Counter Measure		Benchmark :		5																	
Homologation marking of KT04 cat assly on KT06 cat assembly		Pokayoke provided for sensing catalyst & presence of cat shield & catalyst .		Target :		0																	
				Start :		16/08/2017		Finished :		20/08/2017													
				Note :																			
				Team Members :																			
				1. Mr.Sanjay S.Adagale		2. Mr.B.H.Kulkarni																	
				3. Mr. D K Thorve		4.																	
				5.		6.																	
				Benefits																			
				C		Reduce rejection cost Rs 0.00																	
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Defect of wrong homologation marking on KT06 cat assembly ? A1 : KT04 model homologation marking program selected by operator instead of KT06. W2 : Why KT04 model homologation marking program selected by operator instead of KT06. ? A2 : KT06 cat assly visual identification shield missing W3 : Why KT06 cat assly visual identification shield missing ? A3 : No pokayoke for sensing the presence of shield & catalyst. W4 : Why No pokayoke for sensing the presence of shield & catalyst. ? A4 :		Zero customer complaints  		What To Do : Pokayoke always in working.  How To Do : Added check point in pokayoke check sheet.  Frequency : At the start of shift & Model  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>15000.00</td><td>5000.00</td><td>20000.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	15000.00	5000.00	20000.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
15000.00	5000.00	20000.00																					
Equipmnet	Target	Status																					
Root Cause No pokayoke for sensing the presence of shield & catalyst.																							
Date : 02/10/2017																							
Registered By : Mr Sanjay Adagale																							
Manager's Sign :																							
----- BAL Prass and Fab Team -----																							