

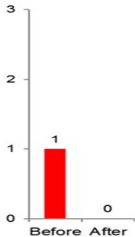
	Equipment :	MY 17 Cat assly masking	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press & Fabrication	Result :	N	P	Q	C	D	S	M	
	Cell :	MY 17 cat assly Shot blasting	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Shot blasting								
Kaizen Theme: To Eliminate defect - Shots inside MY-17 cat assembly			Idea : To lock rubber plug positively in place.								
Problem / Present Status		Counter Measure			Benchmark :		1				
Shots get trapped inside MY-17 cat assly.		Rubber plug locked in place positively with tape masking .			Target :		0				
					Start :		07/06/2017		Finished : 10/06/2017		
Rubber plug masking before shot blasting without tape masking 		Rubber plug locked inplace positively before shot blasting with tape masking. 			Note :						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Shots inside MY-17 cat assembly ? A1 : Possibility of rubber plug falling down during shot blasting . W2 : Why Possibility of rubber plug falling down during shot blasting . ? A2 : Rubber plug not pisitively locked in place. W3 : A3 : W4 : A4 :		Zero Customer Complaint 			What To Do : To check fitment of rubber masking How To Do : Added check point in Patrol insp check sheet Frequency : Once in shift						
Root Cause Rubber plug not pisitively locked in place.					Cost Incurred For Making Kaizen :						
Date : 02/10/2017					Material Cost Labour Cost Total						
Registered By : Mr Sanjay Adagale					0.00 0.00 0.00						
Manager's Sign :					Scope & Plan For Horizontal Deployment :						
----- BAL Prass and Fab Team -----					Equipmnet Target Status						