×	Equipment :	uipment : MY 17 Cat assly masking					los	s					K V 12E	N IDEA GU	CCT	
	Department :	Press & Fabrication	5			N			С	D S		М	KAIZEN IDEA S			
	Cell:	MY 17 cat assly Shot blas	stina	Resul Type	-	IN	P	Q	C		3	IVI	Ka	izen ID : 3164	n ID · 3164	
Unit Name : Press	s and Fab - Quality, F		9	Type		ration :		hot blastir	1				Kaizeii ib . 3			
			,	Idea :						Noon						
<u> </u>			·													
Problem / Present Status Shots get trapped inside MY-17 cat assly.			Counter Measure					Benchmark: 1			1					
			Rubber plug locked in place positively with tape masking .					Target: 0				0	0			
								Start :		07/06/2	017		Finished :	10/06/20	17	
Rubber plug masking before shot blasting without to	tape masking		Rubber plug locked inplace pos	tively bet	fore sl	not		Note :								
Rubber plug masking before shot blasting without tape masking	ing	**************************************	blasting with tape masking.					Team Members :								
								1. Mr.Sanjay S.Adagale				2. Mr.B.H.Kulkarni				
		Pall						3. Mr. D K Thorve				4. Mr. Dighe Anil				
	dir	3						5.					6.			
No. of the last								Benefits								
								C Reduce rejection cost Rs 0.00								
. 1-11-000000000000000000000000000000000																
Why Why Analysis :		3	Result:					Kaizan 6	Suctor	<u> </u>						
W1 : Shots inside MY-17 cat assembly ?			Zero Customer Complaint					Kaizen Sustenance : What To Do : To check fitment of rubber masking								
A1 : Possibility of rubber pl	olug falling down durin	g shot blasting.											3			
		· ·						How To	Do : Ad	dded che	eck po	int in Patr	ol insp check s	heet		
W2 : Why Possibility of rub	onto tento de esta a															
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv	vely locked in place.		3													
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 :	vely locked in place.							Frequen	cy : On	nce in sh	ift					
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 :	vely locked in place.		2									aizen :				
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 :	vely locked in place.							Cost Inc	urred	For Mal						
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 :	vely locked in place.							Cost Inc		For Mal			ur Cost	Tota	I	
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 :	vely locked in place.							Cost Inc	urred	For Mal		Labo	ur Cost	Tota 0.00		
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 :	vely locked in place.							Cost Inc	eurred aterial (For Mal	king K	Labo	.00			
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 : W4 : A4 :	vely locked in place.					3	3	Cost Inc	eurred aterial (For Mal	king K	Labor 0 I Deployr	.00			
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv						3	3	Cost Inc	eurred aterial (For Mal	ing K	Labor 0 I Deployr	.00	0.00	1	
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 : W4 : A4 : Root Cause Rubber plug not pisitively l						з	3	Cost Inc	eurred aterial (For Mal	ing K	Labor 0 I Deployr	.00	0.00	1	
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 : W4 : A4 : Root Cause Rubber plug not pisitively l Date : 02/10 Registered By : Mr Sa	locked in place.					з	3	Cost Inc	eurred aterial (For Mal	ing K	Labor 0 I Deployr	.00	0.00	1	
W2 : Why Possibility of rub? A2 : Rubber plug not pisitiv W3 : A3 : W4 : A4 : Root Cause Rubber plug not pisitively l Date : 02/10	locked in place. 0/2017 anjay Adagale					3	3	Cost Inc	eurred aterial (For Mal	ing K	Labor 0 I Deployr	.00	0.00	1	