

<div></div>	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Materials -QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : C02 Welding								Kaizen ID : 3165
Kaizen Theme: Weld spatters elimination on cable bracket hole ID .(Frame)			Idea : Deletion of weld run near to bracket hole ID								
Problem / Present Status		Counter Measure		Benchmark :		17 No's					
Presently 20/month rejections observed		Weld layout changed		Target :		Zero					
				Start :		01/09/2017		Finished :		02/09/2017	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. Nitin Shinde		2. KG Narwade					
				3. MC Kulkarni		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why weld spatters on bracket hole ID ?		Zero CC & IHR related to spatters on Hole ID		What To Do : Ist piece and In process inspection							
A1 :											
W2 : Welding given near to hole ID				How To Do : Visually							
A2 : As per design											
W3 : Why As per design ?				Frequency : Start of shift and every 2 hrs							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
As per design				Equipmnet		Target		Status			
Date : 29/09/2017											
Registered By : Mr Nitin Shinde											
Manager's Sign :											
----- BAL Prass and Fab Team -----											