

<div></div>	Equipment :	R box welding fixture	Loss Type :	Defect loss							KAIZEN IDEA SHEET			
	Department :	Press & Fabrication	Result :	N	P	Q	C	D	S	M				
	Cell :	K4 Pipe ASSLY	Type :									Kaizen ID : 3166		
Unit Name : Press and Fab - Quality, Pune			Operation : R box bkt welding											
Kaizen Theme: To Eliminate defect -Resonator box bkt welding shabby on K4 pipe assly			Idea : To Provide rotary fixture.											
Problem / Present Status		Counter Measure			Benchmark :		32							
Resonator box bkt welding shabby		Rotary type fixture provided .			Target :		0							
					Start :		24/07/2017		Finished : 25/07/2017					
<div></div>		<div></div>			Note :									
					Team Members :									
					1. Mr.Sanjay S.Adagale				2. Mr.Aage					
					3. Mr. D K Thorve				4.					
					5.				6.					
					Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :									
W1 : Why To Eliminate defect - Resonator box bkt welding shabby on K4 pipe assly ? A1 : During manual welddding improper access to welding. W2 : Why During manual welddding improper access to welding. ? A2 : No proper fixture for R-box manual full welding. W3 : Why No proper fixture for R-box manual full welding. ? A3 : W4 : A4 :		Zero Customer Complaint			What To Do : Always use fixture for R Box bkt welding									
Root Cause		<div></div>			How To Do : 1.Added check point in Patrol insp check sheet for welding 2.Add fixture check points in JH check s									
No proper fixture for R-box manual full welding.					Frequency : At the start of shift									
Date : 02/10/2017					Cost Incurred For Making Kaizen :									
Registered By : Mr Sanjay Adagale					Material Cost						Labour Cost		Total	
Manager's Sign :					0.00						0.00		0.00	
----- BAL Prass and Fab Team -----					Scope & Plan For Horizontal Deployment :									
					Equipmnet				Target		Status			