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	Department :	Press and Fab - Quality (Purchase)	Result :	N	P	Q	C	D	S	M																
	Cell :	Silencer Cell -Badve Shivrai, Waluj	Type :									Kaizen ID : 3167														
	Unit Name : Press and Fab - Quality, Pune			Operation : Silencer Leakage testing																						
Kaizen Theme: Cost reduction			Idea : To use Blue Vinylle for leak test unit inner wall painting																							
Problem / Present Status			Counter Measure					Benchmark :																		
Inner wall of leak tets unit needs repainting Frequently.			To apply blue Vinylle instead of blue oil paint to inner wall of leak test unit.					Target :																		
								Start :		23/08/2017		Finished :		25/08/2017												
<div><div></div><div></div><div></div></div>			<div><div></div><div></div><div></div></div>					Note :																		
								Team Members :																		
								1. S. U. Deshpande		2. P. S. Patil																
								3. R. B. Sarode		4. S. K. Chavan																
								5.		6.																
								Benefits																		
Why Why Analysis :			Result :					Kaizen Sustenance :																		
W1 : Why Silencer leak test unit inner wall blue paint damaged & needs to paint frequently ? A1 : Oil paint used to paint inner wall W2 : Why Oil paint used to paint inner wall ? A2 : not thought for other paint W3 : Why not thought for other paint ? A3 : W4 : A4 :			Inner wall repaint frequency reduced hence cost reduced. <div><div></div><div></div><div></div></div>					What To Do : To check Vinylle coating damage. How To Do : JH check Sheet Frequency : Daily Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																								
0.00	0.00	0.00																								
Equipmnet	Target	Status																								
Root Cause not thought for other paint																										
Date : 22/09/2017																										
Registered By : Mr Pradeepkumar Patil																										
Manager's Sign :																										
----- BAL Prass and Fab Team -----																										