

	Equipment :	Nugget Test	Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	Production	Result :	N	P	Q	C	D	S	M		
	Cell :	Cargo Tray	Type :									Kaizen ID : 3170
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Nugget Testing									
Kaizen Theme: To Prevent start up loss			Idea : External Activity									
Problem / Present Status		Counter Measure			Benchmark :		238					
Delay in production due to nugget test (9.15 Min / Day / Nugget)		By changing method of nugget sample from manual to auto by providing fixture interlink with separate programm for sample collection .			Target :		0					
					Start :		25/05/2016		Finished :		10/06/2016	
					Note :		Productivity Increased.					
					Team Members :							
					1. BM Bhargodev		2. PT Pawar					
					3. BD Misal		4. RM Tongire					
				5. BR Kangare		6. NM Amrutkar						
					Benefits							
					P		increases the productivity by decreasing the start up time Nos 1.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Automation ?		Decreased the time for start up loss by 9.15mints.			What To Do : Need to revise the SOP for nugget testing							
A1 : More time required to load the sample on each fixture					How To Do : SOP has been revised							
W2 : Why More time required to load the sample on each fixture ?												
A2 : Internal Activity (Manual)												
W3 : Why Internal Activity (Manual)												
A3 :												
W4 :					Frequency : revised new implementation							
A4 :					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
Internal Activity (Manual)					Equipmnet				Target		Status	
					nugget testing				10/06/2016		COMPLETE	
Date : 03/04/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 6												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												