

<div></div>	Equipment :		Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	Press & Fab	Result :	N	P	Q	C	D	S	M	
	Cell :	K1 UG Silencer	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Pipe B + Cone & baffle+ perforated cap tacking								
Kaizen Theme: Prevent CC / EFR / Warranty due to complaint of weld burn at Pipe B to perforated .			Idea : Provide pneumatic clamp with reed switch interlock.								
Problem / Present Status		Counter Measure			Benchmark :		1				
Weld burn through at pipe B perforated tube welding joints.		Provide pneumatic clamp with reed switch interlock.			Target :		0				
					Start :		10/09/2017		Finished : 28/09/2017		
<div></div>	<div></div>				Note :						
					Team Members :						
					1. Mr Dhananjay Shitole				2. Mr Omkar Patinge		
					3. Mr. Amit singh				4. Mr. Parikshit chand		
					5.				6.		
					Benefits						
					Q		1-Prevented potential CC/ EFR / Warranty failures. 2- Quality increased. Nos 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Perforated pipe broken due to burn from welding ? A1 : Welding bead shift on perforated area. W2 : Why Welding bead shift on perforated area. ? A2 : Baffle B Position not ok with perforated pipe. W3 : Why Baffle B Position not ok with perforated pipe. ? A3 : Baffle B position manually adjust in Pipe B at fixture. W4 : Why Baffle B position manually adjust in Pipe B at fixture. ? A4 : Manual clamping		Prevented potential CC/EFR/Warranty Failures			What To Do : 1) Penetration Plan . 2) fixture JH &PM.						
		<div></div>			How To Do : 1) Penetration plan twice a month. 2) Fixture PM check sheet. 3) Fixture JH checksheet						
					Frequency : Weekly						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause Manual clamping											
Date : 05/10/2017											
Registered By : Mr Dhananjay Shitole											
Manager's Sign :											
----- BAL Prass and Fab Team -----											