

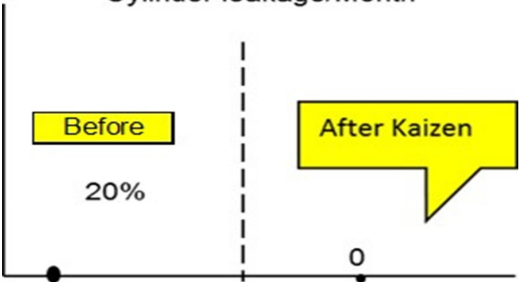
	Equipment :	Round spacer welding m/c.	Loss Type :	Energy Loss							KAIZEN IDEA SHEET Kaizen ID : 3174
	Department :	Press and Fab - Quality (Purchase)	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer Platina - Pipe "A"	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Platina silencer Spacer round welding								
Kaizen Theme: Reduction in breakdown time by elimination of air leakages			Idea : To provide the brass cover to cylinder to avoide seal damage.								
Problem / Present Status			Counter Measure			Benchmark :					
Air leakage through cylinder seal on silencer spacer round welding stage			Provided brass cover for cylinder to aviod damage of cylinder seal from welding spatters on silencer spacer round welding stage.			Target :					
						Start :	11/09/2017	Finished :	19/09/2017		
						Note :					
						Team Members :					
						1. S. U. Deshpande		2. P. S. Patil			
						3. Nikesh Agrawal		4. Sanjay Kumar			
						5.		6.			
						Benefits					
<div> <div>Open cylinder Seal</div>  </div>			<div> <div>Cylinder seal closed with brass cover</div>  </div>								
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why Air leakage through cylinder seal ? A1 : cylinder seal damaged due to spatters W2 : Why cylinder seal damaged due to spatters ? A2 : no cover provided W3 : Why no cover provided ? A3 : W4 : A4 :			Breakdown time reduced as air leakage through cylinder seal eliminated <div> <div>Cylinder leakage/Month</div>  </div>			What To Do : Wear out of brass cover How To Do : Through JH/PM Frequency : Daily					
Root Cause no cover provided						Cost Incurred For Making Kaizen :					
Date : 20/09/2017						Material Cost		Labour Cost		Total	
Registered By : Mr Shrikant Deshpande						0.00		0.00		0.00	
Manager's Sign :						Scope & Plan For Horizontal Deployment :					
						Equipmnet		Target	Status		
----- BAL Prass and Fab Team -----											