

<div>✖</div>	Equipment :	Body muffler lug cutting m/c	Loss Type :	DIE / JIG / TOOL Loss							KAIZEN IDEA SHEET Kaizen ID : 3175
	Department :	Press and Fab - Quality (Purchase)	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer Platina - Body muffler	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Body muffler lug cutting -Silencer Platina								
Kaizen Theme: To reduce PM time required for die & punch sharpening at body muffler lug cutting m/c.			Idea : To change the design of die punch & die block.								
Problem / Present Status			Counter Measure			Benchmark :					
More time required for sharpening of punch & die on body muffler lug cutting m/c			Design changed from single piece die to two piece construction of die & punch			Target :					
						Start :	15/08/2017	Finished :	21/08/2017		
						Note :					
						Team Members :					
						1. S. U. Deshpande		2. P. S. Patil			
						3. Farida		4. Kamalkant			
						5.		6.			
						Benefits					
Why Why Analysis :			Result :			Kaizen Sustenance :					
W1 : Why More time required for die & punch sharpening ? A1 : Single piece construction of punch & die block W2 : Why Single piece construction of punch & die block ? A2 : design weak W3 : Why design weak ? A3 : W4 : A4 :			PM time reduced -Sharpening becomes easy. Dismantling & assy time reduced. Productivity increased.			What To Do : Die & punch condition for wear & tear.					
						How To Do : JH check sheet					
						Frequency : Daily					
						Cost Incurred For Making Kaizen :					
						Material Cost		Labour Cost		Total	
						0.00		0.00		0.00	
						Scope & Plan For Horizontal Deployment :					
						Equipment		Target		Status	
Root Cause design weak											
Date : 29/09/2017											
Registered By : Mr Shrikant Deshpande											
Manager's Sign :											
----- BAL Press and Fab Team -----											

