

✖	<b>Equipment :</b>	Body muffler sizing die & lug cutting m/c	<b>Loss Type :</b>	Failure Loss							<b>KAIZEN IDEA SHEET</b>
	<b>Department :</b>	Press and Fab - Quality (Purchase)	<b>Result :</b>	N	P	Q	C	D	S	M	
	<b>Cell :</b>	Silencer Platina - Body muffler	<b>Type :</b>								
<b>Unit Name :</b> Press and Fab - Quality, Pune			<b>Operation :</b> Silencer body muffler sizing & lug cutting								<b>Kaizen ID : 3176</b>
<b>Kaizen Theme:</b> To reduce JH time on body muffler sizing & lug cutting m/c			<b>Idea :</b> To provide cable tray on stage								
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>					
Electrical wires & PU piping not as per BAL Standard. More JH time required for maintaining 1'S/2'S'. Unsafe during working also.			Provided cable tray with cover on body muffler sizing & lug cutting stage. Electric wiring & PU piping routed through tray.			<b>Target :</b>					
						<b>Start :</b>	12/09/2017	<b>Finished :</b>	16/09/2017		
						<b>Note :</b>					
						<b>Team Members :</b>					
						1. S. U. Deshpande		2. P. S. Patil			
						3. Nikesh Agrawal		4. Ajay Kumar			
						5.		6.			
						<b>Benefits</b>					
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>					
W1 : Why More time required for JH on body muffler sizing stage ?			JH time reduced with improved safety.			What To Do : To check Cable tray condition					
A1 : Electrical cables & pneumatic pipes routing improper											
W2 : Why Electrical cables & pneumatic pipes routing improper ?						How To Do : Through JH check sheet					
A2 : No cable tray provided on stage											
W3 : Why No cable tray provided on stage ?						Frequency : Daily					
A3 : Weak design						<b>Cost Incurred For Making Kaizen :</b>					
W4 : Why Weak design ?						Material Cost		Labour Cost		Total	
A4 :						0.00		0.00		0.00	
						<b>Scope &amp; Plan For Horizontal Deployment :</b>					
						Equipmnet		Target	Status		
<b>Root Cause</b> Weak design											
<b>Date :</b> 25/09/2017											
<b>Registered By :</b> Mr Pradeepkumar Patil											
<b>Manager's Sign :</b>											
----- BAL Prass and Fab Team -----											

