

	Equipment :	CED LINE	Loss Type :	Minor Stoppages							KAIZEN IDEA SHEET
	Department :	MATERIALS	Result :	N	P	Q	C	D	S	M	
	Cell :	QA	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : PT CED painting								
Kaizen Theme: To Reduce minor stoppage find out time in PT-CED Plant.			Idea : To provide pokayoke for identifying the stoppage of conveyor.								
Problem / Present Status		Counter Measure			Benchmark :						
On an average 5 minutes required for searching cause of conveyor stoppage.		Alarm indication gallery installed beside maintenance room.			Target :						
					Start :		15/06/2015		Finished : 21/06/2015		
					Note :						
					Team Members :						
					1. Satish R. Kale				2. Mr. Sachin Pinnalwar		
					3. Mr. Arun Thorat				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Conveyor stoppage searching time is zero min., Productivity increased , Q improved.			What To Do : To check pokayoke working						
A1 :											
W2 :					How To Do : Through JH check sheet.						
A2 :											
W3 :					Frequency : Weekly.						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 06/10/2017											
Registered By : Mr Satish Kale											
Manager's Sign :											
----- BAL Prass and Fab Team -----											