x	Equipment :	CED LINE	Loss	s Type :	Minor	Sto	ppages					KAIZEN IDEA SHEET					
_	Department :	MATERIALS			ult :	N		P Q	С	D	S	М					
	Cell :	QA			e :	$\dagger$	T						Ka	aizen ID : 3177			
Unit Name :	Press and Fab - Quality, F	Pune		1	Opera	ation :	F	PT CED p	ainting	•							
Kaizen Theme:	To Reduce minor stoppag	e find out time in PT-CED P	lant.	dea :	To pro	ovide po	oka	yoke for i	dentfyin	g the st	oppage	of conve	yor.				
Problem / Present Status			Counter Measure					Bench	Benchmark :								
On an average 5 minutes required for searching cause of conveyor stoppage.			Alarm indication gallery installed beside maintenance room.				Target :										
								<b>Start</b> : 15/06/2015				Finished :	Finished: 21/06/2015				
								Note :					•	•			
	• нмі				LE			Team I	lember	s:							
WINES.							1. Satish R. Kale					2. Mr. Sachin Pinnalwar					
	ALARMS 9/23/2017 2:49:15 AM 1 289 EO ANOLYTE TANK						3. Mr. Arun Thorat				4.						
	9/23/2017 1:49:11 AM   328 RECTIFER NOT HEA 9/18/2017 2:17:13 AM   341 ED TEMPERATURE 9/18/2017 2:17:13 AM   290 CHILLER FAULT		AND				5.					6.					
	9/17/2017 7:10:53 PM   99 ANOLYTE CIRC. PLM. 9/17/2017 7:09:30 PM   39 UF-1 SPRAY PLMP S 9/17/2017 7:08:46 PM   75 ED RCDI SPRAY PLM.	¥						Benefits									
	PRINTED PRINTE																
Why Why Analysis :			Result:						Kaizen Sustenance :								
W1 :			Conveyor stoppage searching time is zero min., Productivity increased , Q improved.						What To Do : To check pokayoke working								
A1 :																	
W2 :								How To	How To Do: Through JH check sheet.								
A2 :			6														
W3: A3: W4:			5 - 5						Francis and Washing								
			4 -						Frequency: Weekly.								
			<b>E</b> 3						Cost Incurred For Making Kaizen :								
A4 :			1 -					N	Material			Labo	ur Cost	To	Total		
			0	0				0.00				0.00		0.00			
			Before	After				Scope	& Plan	n For Horizontal Deployr			ment :				
Root Cause			-						Equipmnet					Target	Status		
Date :	06/10/2017		-														
Registered By :	Mr Satish Kale																
Manager's Sign :																	
BAL Pras	s and Fab Team																