

	Equipment :	Welding	Loss Type :	Setup & adjustment Loss							KAIZEN IDEA SHEET
	Department :	CD-P&F	Result :	N	P	Q	C	D	S	M	
	Cell :	C101 Frame Welding	Type :								
Unit Name : Press and Fab - Component Development, Pune			Operation :								
Kaizen Theme: C101 - Frame - Design change of Gusset center with wrap for Welding access & joint config.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 09/10/2017		Finished : 09/10/2017				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
				0							
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 09/10/2017											
Registered By : Mr Satish Ghaware											
Manager's Sign :											
----- BAL Prass and Fab Team -----											