
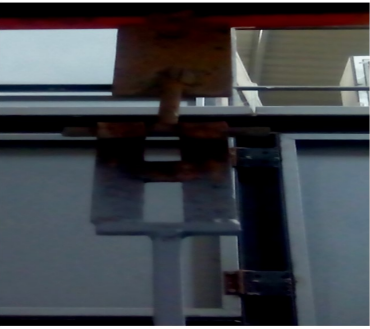
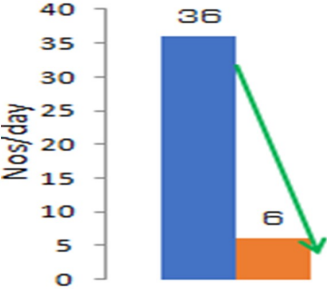
	Equipment :	Powder coating process conveyor.	Loss Type :	Defect loss							KAIZEN IDEA SHEET
	Department :	MATERIALS	Result :	N	P	Q	C	D	S	M	
	Cell :	Powder coating process - Rucha Engg. - W	Type :								
Unit Name : Press and Fab - Quality, Pune			Operation : Chain case powder coating								
Kaizen Theme: To reduce in house rejection of chain case powder coating.			Idea : Improve earthing continuity to coating jig hanging point.								
Problem / Present Status		Counter Measure			Benchmark :						
Inhouse rework quantity is high due to uncover defect (36 nos. / day)		By modifying the coating jig hanging point from 7 mm round bar to 20*6 MS flat strip for better earthing continuity.			Target :						
					Start :		11/07/2017		Finished : 17/07/2017		
					Note :						
					Team Members :						
					1. Mr. Satish R. Kale		2. Mr. Deepak				
		3. Mr. Ganesh Thokal		4.							
		5.		6.							
		Benefits									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		Zero customer complaints. Inhouse rework cost reduced. 			What To Do : No deposition of powder on contact point.						
Root Cause					How To Do : Through JH check sheet.						
Date : 09/10/2017					Frequency : Daily						
Registered By : Mr Satish Kale					Cost Incurred For Making Kaizen :						
Manager's Sign :					Material Cost		Labour Cost		Total		
----- BAL Prass and Fab Team -----					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		