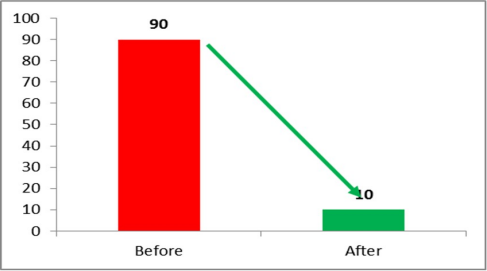


<div></div>	Equipment :	PT process Water rinses	Loss Type :	Management Loss							KAIZEN IDEA SHEET	
	Department :	MATERIALS	Result :	N	P	Q	C	D	S	M		
	Cell :	PT ACED painting process	Type :									Kaizen ID : 3184
Unit Name : Press and Fab - Quality, Pune			Operation :									
Kaizen Theme: To reduce fresh DM water consumption on PT CED painting process			Idea : Water rinse 4 drained water is reused for PT line cleaning activity on weekly off JH									
Problem / Present Status		Counter Measure			Benchmark :							
		To make provision for WR 4 drained water to collect in storage tank for cleaning activity.			Target :							
		<div></div>			Start :		20/10/2016		Finished :		24/10/2016	
Note :												
Team Members :												
1.							2.					
3.							4.					
				5.				6.				
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Before 40,00 lits. water consumption / month <div></div>			What To Do : PT RCDI delivery valve open							
A1 :					How To Do : Check point added in JH activity							
W2 :					Frequency : Weekly							
A2 :					Cost Incurred For Making Kaizen :							
W3 :												
A3 :												
W4 :												
A4 :												
Root Cause												
Date : 09/10/2017												
Registered By : Mr Satish Kale												
Manager's Sign :												
----- BAL Prass and Fab Team -----												