

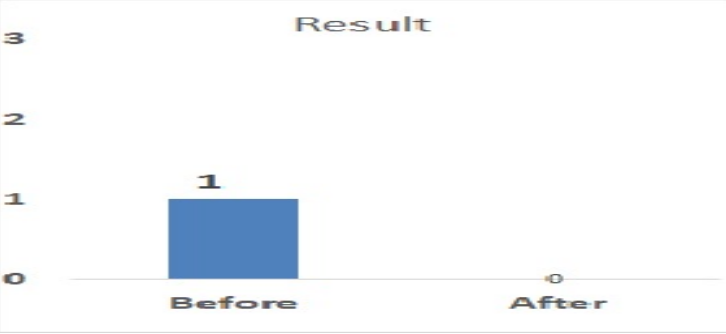
	Equipment :	VERNIER CALIPER	Loss Type :	Quality							KAIZEN IDEA SHEET	
	Department :	QUALITY	Result :	N	P	Q	C	D	S	M		
	Cell :	JACK ASSLY	Type :									Kaizen ID : 3185
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Crimping									
Kaizen Theme: TO REDUCE CUSTOMER COMPLAINT			Idea : Provided pin on fixture for locating screw hole.									
Problem / Present Status		Counter Measure			Benchmark :		1					
Screw observed without hole at customer end		Provided pin on fixture for locating screw hole.			Target :		0					
					Start :		10/09/2017		Finished :		28/09/2017	
					Note :							
					Team Members :							
					1. Mr. B R Kangre		2. Ms. T C Hanuwate					
					3. Mr. P U Patil		4. Mr. S K Mahajan					
				5.		6.						
					Benefits							
					Q		Reduce CC PPM PPM 0.00					
					C		Reduce COPQ Rs 750.00					
					M		Increase Moral Percent 100.00					
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Screw observed without hole at customer end ? A1 : not arrest at final assly area. W2 : Why not arrest at final assly area. ? A2 : No provision of hole location in fixture. W3 : Why No provision of hole location in fixture. ? A3 : Provided pin on fixture for locating screw hole. W4 : Provided pin on fixture for locating screw hole. A4 :		Reduce Customer complaints			What To Do : Point to be monitored.							
					How To Do : Point added in PM check list.							
					Frequency : Weekly							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					75.00		300.00		375.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
Provided pin on fixture for locating screw hole.					Equipmnet		Target		Status			
					Gantry fixture		05/11/2016		COMPLETE			
Date : 10/10/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 6												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												