

	<b>Equipment :</b>	FIXTURE	<b>Loss Type :</b>		Quality							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 3186</b>		
	<b>Department :</b>	QUALITY	<b>Result :</b>		N	P	Q	C	D	S	M			
	<b>Cell :</b>	CARGO TRAY	<b>Type :</b>											
<b>Unit Name :</b>			Rucha Engineers Pvt Ltd Plant 6, Aurangabad			<b>Operation :</b>							spoting	
<b>Kaizen Theme:</b>			REDUCE COUSTOMER COMPLAINT			<b>Idea :</b>							By providing seam on fixture surface so that it should match with part resting profile.	
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		1						
Deep Spot In Cross MBR to Bottom Channel			By providing seam on fixture surface so that it should match with part resting profile.			<b>Target :</b>		0						
						<b>Start :</b>		10/10/2017		<b>Finished :</b>		28/09/2017		
						<b>Note :</b>								
						<b>Team Members :</b>								
						1. B.R. KANGRE				2. P.U PATIL				
						3. C.P.Jagtap				4. B.M.Bhargudeo				
						5.				6.				
						<b>Benefits</b>								
						Q	Reduce customer complaint PPM 0.00							
						C	cost poor quality Rs 750.00							
						M	Improve moral Percent 100.00							
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>								
W1 : Why Deep Spot In Cross MBR to Bottom Channel ?			Customer Complaint reduced			What To Do : Point add in PM check sheet								
A1 : More deep spot rejection														
W2 : Why More deep spot rejection ?						How To Do : PM audit on weekly basis								
A2 : Air gap in between two parts														
W3 : Why Air gap in between two parts ?						Frequency : Weekly								
A3 : Mismatch in fixture surface & part surface						<b>Cost Incurred For Making Kaizen :</b>								
W4 : Why Mismatch in fixture surface & part surface ?						Material Cost		Labour Cost		Total				
A4 : By providing seam on fixture surface so that it should match with part resting profile.						75.00		300.00		375.00				
						<b>Scope &amp; Plan For Horizontal Deployment :</b>								
						Equipmnet		Target		Status				
								11/10/2017		PENDING				
<b>Root Cause</b>														
By providing seam on fixture surface so that it should match with part resting profile.														
<b>Date :</b>			10/10/2017											
<b>Registered By :</b>			Rucha Engineers Pvt Ltd Plant 6											
<b>Manager's Sign :</b>			Mr. S G Sohoni											
----- Rucha Group - Corporate -----														