

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	Main Member chassis shop	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Welding								
Kaizen Theme: To Improve quality			Idea : Provided Fixed location in fixture								
Problem / Present Status		Counter Measure			Benchmark :		1				
Main Member Guide harness clip position shift		Provided Fixed location in fixture			Target :		0				
					Start :		02/10/2017		Finished : 10/10/2017		
					Note :						
					Team Members :						
					1. Mr.P.M.Baswade		2. Mr B M Kadam				
					3. Mr D S Dhabhade		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Main Member Guide harness clip position shift ?		No clip position shift			What To Do : Provided Fixed location in fixture						
A1 : No Location in fixture					How To Do : Fixture JH/PM sheet						
W2 : Why No Location in fixture ?					Frequency : Daily						
A2 :					Cost Incurred For Making Kaizen :						
W3 :					Material Cost		Labour Cost	Total			
A3 :					0.00		0.00	0.00			
W4 :					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target	Status			
Root Cause											
No Location in fixture											
Date : 10/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
