

	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET		
	Department :	QAD	Result :	N	P	Q	C	D	S	M			
	Cell :	MAIN MEMBER	Type :										
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Welding										
Kaizen Theme: To reduce customer complaint due to fuel cock bkt tilt weld			Idea : Change block design										
Problem / Present Status		Counter Measure		Benchmark :		2							
Fuel Cock Bkt on Main Member tilt weld		Provided Fixed location in fixture one side Bkt No Position Shift		Target :		0							
				Start :		11/10/2017		Finished :		11/10/2017			
				Note :									
				Team Members :									
				1. Mr. P M Baswade		2. Mr B M Kadam							
				3. Mr S S Khetale		4. Mr D S Dabhade							
				5.		6.							
				Benefits									
Why Why Analysis :		Result :		Kaizen Sustenance :									
W1 : Why Fuel Cock Bkt on Main Member tilt weld ?		No fuel cock tilt weld on main member		What To Do : Provided Fixed location in fixture one side Bkt No Position Shift									
A1 : One side block position not ok													
W2 : Why One side block position not ok ?				How To Do : Monitoring in fixture JH/PM sheet									
A2 : No proper block for resting bkt													
W3 : Why No proper block for resting bkt ?				Frequency : Daily									
A3 :				Cost Incurred For Making Kaizen :									
W4 :				Material Cost		Labour Cost		Total					
A4 :				0.00		0.00		0.00					
Root Cause						Scope & Plan For Horizontal Deployment :							
No proper block for resting bkt						Equipmnet		Target		Status			
Date : 11/10/2017													
Registered By : Rucha Engineers Pvt Ltd Plant 1													
Manager's Sign : Mr. S G Sohoni													
----- Rucha Group - Corporate -----													