	Faurina and a	FIXTURE		Laga Toma	I ! : .												
×	Equipment :		Loss Type :	Qualit	_						KAIZEN IDEA SHEET						
	Department :	QAD		Result :	N	F	Q	С	D	S	М						
	Cell :	GC FULL FRAME		Type :								K	aizen ID	: 3190			
Unit Name : Rucha	a Engineers Pvt Ltd Pla	ant 1, Aurangabad		Oper	ation :	Welding											
Kaizen Theme: To Imp	prove Quality		Idea	: Provi	ded blo	ck v	ith spring	to mini	imize ga	ap betw	een mair	member to re	ar eng m	tg bkt			
Problem / Present Status			Counter Measure					Benchmark: 10									
Gap between main member to Eng mtg bkt rear vertical			Provided block with spring to minimize gap between main member to rear eng mtg bkt				Target: 0										
							Start :		11/10/2	2017		Finished :	1	/10/201	7		
×			×				Note :										
								Team Members :									
								1. Mr D C Chaudhari				2. Mr S S Khetale					
							3. Mr Sunil Pawar					4.					
								5.					6.				
								Benefits									
Why Why Analysis :			Result:					Kaizen Sustenance :									
W1 : Why Gap between main member to Eng mtg bkt rear vertical?			No gap between main member to rear eng mtg bkt					What To Do: Provided spring with block to holding Eng mtg bkt to minimize gap between main member to rear eng mt									
Ad . No successible in first																	
A1 : No any provision in fixt																	
W2 : Why No any provision							How To	Do : Fi	ixture JI	H check	k sheet						
W2 : Why No any provision A2 :							How To	Do : Fi	ixture JI	-I check	k sheet						
W2 : Why No any provision A2 : W3 :										H check	k sheet						
W2: Why No any provision A2: W3: A3:							Freque	ncy : Da	aily								
W2 : Why No any provision A2 : W3 : A3 : W4 :							Freque	ncy : Da	aily		k sheet						
W2: Why No any provision A2: W3: A3:							Freque Cost In	ncy : Da	aily For Ma		aizen :	ur Cost		Total			
W2 : Why No any provision A2 : W3 : A3 : W4 :							Freque Cost In	ncy : Da	aily For Ma Cost		aizen : Labo	ur Cost		Total			
W2 : Why No any provision A2 : W3 : A3 : W4 :							Freque Cost In	ncy : Da curred //aterial 0.00	aily For Ma Cost	king K	aizen : Labo	0.00					
W2 : Why No any provision A2 : W3 : A3 : W4 :							Freque Cost In	ncy : Da curred //aterial 0.00	For Ma Cost For Ho	king K	Labo	0.00	Target	0.00	Status		
W2: Why No any provision A2: W3: A3: W4:	n in fixture for holding e	eng mtg bkt ?					Freque Cost In	ncy : Da curred //aterial 0.00	For Ma Cost For Ho	king K	Labo	0.00	Target	0.00	Status		
W2: Why No any provision A2: W3: A3: W4: A4:	n in fixture for holding e	eng mtg bkt ?					Freque Cost In	ncy : Da curred //aterial 0.00	For Ma Cost For Ho	king K	Labo	0.00	Target	0.00	Status		
W2: Why No any provision A2: W3: A3: W4: A4:  Root Cause No any provision in fixture f	n in fixture for holding e	eng mtg bkt ?					Freque Cost In	ncy : Da curred //aterial 0.00	For Ma Cost For Ho	king K	Labo	0.00	Target	0.00	Status		
W2: Why No any provision A2: W3: A3: W4: A4:  Root Cause No any provision in fixture f	for holding eng mtg bk /2017 a Engineers Pvt Ltd Pla	eng mtg bkt ?					Freque Cost In	ncy : Da curred //aterial 0.00	For Ma Cost For Ho	king K	Labo	0.00	Target	0.00	Status		