

<div></div>	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	QAD	Result :	N	P	Q	C	D	S	M	
	Cell :	GC FULL FRAME	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Welding								
Kaizen Theme: To Improve Quality			Idea : Provided block with spring to minimize gap between main member to rear eng mtg bkt								
Problem / Present Status		Counter Measure		Benchmark :		10					
Gap between main member to Eng mtg bkt rear vertical		Provided block with spring to minimize gap between main member to rear eng mtg bkt		Target :		0					
				Start :		11/10/2017		Finished :		11/10/2017	
<div></div>		<div></div>		Note :							
				Team Members :							
				1. Mr D C Chaudhari		2. Mr S S Khetale					
				3. Mr Sunil Pawar		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Gap between main member to Eng mtg bkt rear vertical ?		No gap between main member to rear eng mtg bkt		What To Do : Provided spring with block to holding Eng mtg bkt to minimize gap between main member to rear eng mt							
A1 : No any provision in fixture for holding eng mtg bkt											
W2 : Why No any provision in fixture for holding eng mtg bkt ?				How To Do : Fixture JH check sheet							
A2 :											
W3 :				Frequency : Daily							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
No any provision in fixture for holding eng mtg bkt				Equipmnet		Target		Status			
Date : 11/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											