

<div></div>	Equipment :	FIXTURE	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	QAD	Result :	N	P	Q	C	D	S	M	
	Cell :	Robotic	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : WELDING								
Kaizen Theme: TO IMPROVE QUALITY			Idea : Provided stopper at TMC bkt to Thali reinf joining								
Problem / Present Status		Counter Measure			Benchmark :		5				
Thali reinf to lower part weld run shift at robotic line		Provided stopper at TMC bkt to Thali reinf joining			Target :		0				
					Start :		03/10/2017		Finished :		13/10/2017
<div></div>		<div></div>			Note :						
					Team Members :						
					1. Mr. P M Baswade				2. Mr S S Khetale		
					3. Mr Sunil Pawar				4.		
					5.				6.		
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Thali reinf to lower part weld run shift at robotic line ?		No welding shift at thali reinforce bkt to lower part			What To Do : Provided location in fixture						
A1 : Gap between thali reinf to lower part											
W2 : Why Gap between thali reinf to lower part ?					How To Do : Monitoring in fixture JH/PM						
A2 : No location in fixture		<div></div>									
W3 : Why No location in fixture ?					Frequency : Daily						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No location in fixture					Equipmnet				Target		Status
Date : 13/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											