

✖	Equipment :	AIR DRYER	Loss Type :	MP Kazien							KAIZEN IDEA SHEET
	Department :	maintainance	Result :	N	P	Q	C	D	S	M	
	Cell :	dryer unit	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :								
Kaizen Theme: To Reduce MTTR			Idea : To be provide Digital Subzero with adjustable setting								
Problem / Present Status		Counter Measure			Benchmark :						
: moisture contained in compressed air causes B/D of machine		- Provided Subzero with setting arrangement as per ambient temp			Target :						
					Start :		15/10/2017		Finished : 15/10/2017		
✖		✖			Note :						
					Team Members :						
					1. A.A.SHAIKH		2. K.S.LASHKARE				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why moisture contained in air causes B/D of m/c ?		increase MTBF			What To Do : point to be added in jh check sheet						
A1 : moisture can not be separated 100% from dryer											
W2 : Why moisture can not be separated 100% from dryer ?					How To Do : inspection						
A2 : work setting of dryer can not be found & identify		✖									
W3 : Why work setting of dryer can not be found & identify ?					Frequency : Daily						
A3 : use of analog meter .					Cost Incurred For Making Kaizen :						
W4 : Why use of analog meter .					Material Cost		Labour Cost		Total		
?					0.00		0.00		0.00		
A4 :					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
use of analog meter .											
Date : 15/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											