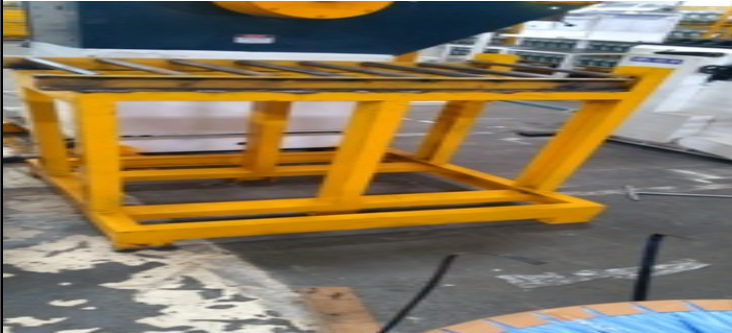


	Equipment :	200 t komatsu	Loss Type :	Productivity							KAIZEN IDEA SHEET	
	Department :	production	Result :	N	P	Q	C	D	S	M		
	Cell :	press shop	Type :									Kaizen ID : 3197
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : DIE SET UP									
Kaizen Theme: DIE LOADING TIME REDUCE			Idea : MADE A NEW DIE LOADING TABLE FOR DIE LOADING									
Problem / Present Status		Counter Measure			Benchmark :		30 MINT					
ON 200 T DIE LOADING TIME WAS MORE THEN 30 MINTS.		MADE NEW DIE LOADING ROLLER TABLE			Target :		20 MINT					
					Start :		23/10/2017		Finished :		23/10/2017	
					Note :							
					Team Members :							
					1. ANAND PATIL		2. RAMESH THORAT					
3. VINOD TAMBADE		4. VIJAY HAKE										
5.		6.										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		REDUCE SET TIME REDUCE BY 10 MINTS			What To Do : SET UP TIME MONITOR							
A1 :					How To Do : SET UP TIME MONITORING ON PRODUCTION REPORT.							
W2 :					Frequency : PER DAY							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost							Labour Cost
A3 :					6000.00		0.00		6000.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 22/10/2017												
Registered By : Rucha Engineers Pvt Ltd Plant 7												
Manager's Sign : Mr. S G Sohoni												
----- Rucha Group - Corporate -----												