

	Equipment :	Robotic cell	Loss Type :	Productivity							KAIZEN IDEA SHEET
	Department :	BDE	Result :	N	P	Q	C	D	S	M	
	Cell :	Silencer Assembly	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								
Kaizen Theme: To Improve productivity			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
Frequent productivity loss due to rework					Target :						
					Start :	14/10/2017	Finished :	28/10/2017			
				Note :							
				Team Members :							
				1. Anil Chopade		2. Aditya Kanugo					
				3.		4.					
				5.		6.					
				Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do : Point is to be add in STD design check sheet						
					How To Do : Revision of STD check sheet						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause		Equipmnet		Target		Status					
Date : 28/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											