

	Equipment :	6RU 809 391/392 Compound tool	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Tool Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Production	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation : Compound tool								
Kaizen Theme: 6RU 809 391/392 Compound tool piercing issue solved.(Burr issue)			Idea : Wire cut the land over hole area & add new wire cut piercing button.								
Problem / Present Status		Counter Measure		Benchmark :							
391/392 compound tool, piercing hole land over so burr issue is happen.		Add new wire cut piercing button.		Target :							
				Start :		25/10/2017		Finished :		27/10/2017	
				Note :							
				Team Members :							
				1. N.S.Gadhav				2. N.M.Jadhav			
				3. K.H.Dhande				4. R.B.Jagtap			
				5.				6.			
				Benefits							
				C		No need to making new blanking punch for only due to piercing land over. Rs 10500.00					
				Q		100% Piercing hole burr issue solved Percent 100.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why 391/392 compound tool, piercing hole burr issue due to land over. ? A1 : Due to 391/392 compound tool, piercing hole land over. W2 : Why Due to 391/392 compound tool, piercing hole land over. ? A2 : After in monthly PM reshaping was done to blanking punch W3 : Why After in monthly PM reshaping was done to blanking punch ? A3 : Due to piercing not in button form W4 : Why Due to piercing not in button form ? A4 :				What To Do : Check point added in PM check sheet							
				How To Do : Point will be checked in PM							
				Frequency : 2 month							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				1350.00		600.00		1950.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause Due to piercing not in button form											
Date : 25/10/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 7											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											