


	Equipment :	500 T press	Loss Type :	Other							KAIZEN IDEA SHEET
	Department :	Maintenance	Result :	N	P	Q	C	D	S	M	
	Cell :	Press Shop	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 7, Aurangabad			Operation :								
Kaizen Theme: To prevent the oil leakage from ram holes			Idea : To fix the nylon bush with `O` ring in ram holes to prevent oil coming out from the holes								
Problem / Present Status		Counter Measure			Benchmark :						
Oil leakage from ram holes which falling on die & bolster plates as creating unsafe area & wastage of the oil		Fitted the nylon bush with the `O` ring in the ram holes to prevent the oil coming out .			Target :						
					Start :		16/09/2017		Finished :	09/11/2017	
					Note :						
					Team Members :						
					1. M.M. Naphade sir		2. S.N. Ingle				
3. A.B. Patil		4. V.M Mali									
5. K.D. Pawar		6. B.S. Dudhe									
Benefits											
M		Improved safe working condition at the machine area & Wastage of oil due to leakage also stopped . Days 0.00									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Oil leakage from ram hole of 500 T press. ? A1 : As no provision to stop the oil coming out from ram holes . W2 : Why As no provision to stop the oil coming out from ram holes . ? A2 : OEM design. W3 : Why OEM design. ? A3 : W4 : A4 :		Oil leakage from ram holes stopped . This work improved safe production working condition & wastage of oil due to leakage also stopped . 			What To Do : To observe the bush `O` Ring						
Root Cause OEM design.					How To Do : Through JH activity						
Date : 09/11/2017					Frequency : Daily						
Registered By : Rucha Engineers Pvt Ltd Plant 7					Cost Incurred For Making Kaizen :						
Manager's Sign : Mr. S G Sohoni					Material Cost		Labour Cost		Total		
----- Rucha Group - Corporate -----					19000.00		0.00		19000.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		