

	Equipment :		Loss Type :	Productivity							KAIZEN IDEA SHEET
	Department :	chain case	Result :	N	P	Q	C	D	S	M	
	Cell :	powder coating	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 3, Aurangabad			Operation :								
Kaizen Theme: To Improve prod/hr.			Idea : horizontal loading of component								
Problem / Present Status		Counter Measure			Benchmark :						
Less output from PT line i.e.160 set/hrs		BY CHANGING PART LOADING VERTICALLY TO HORIZONTALLY TO PROVIDE REQUIRED GAP BETWEEN 2 COMPONENTS.			Target :						
					Start :		16/11/2017		Finished :	16/11/2017	
					Note :						
					Team Members :						
					1. Mr.G.R.Thokal			2. Mr.D.B.Kirtishahi			
					3. Mr.K.V Pawar			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why less output from pt line ?					What To Do :						
A1 : more gap between 2 component & 2 rows											
W2 : Why more gap between 2 component & 2 rows ?					How To Do :						
A2 : vertical loading of component											
W3 : Why vertical loading of component ?					Frequency :						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
vertical loading of component					Equipmnet			Target		Status	
Date : 16/11/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 3											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											