

<div></div>	Equipment :	Welding machine	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	Jack	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 6, Aurangabad			Operation : Provide proper arrangement for checking screw hole.								
Kaizen Theme: To reduce customer complaint			Idea : Provide proper arrangement for checking screw hole.								
Problem / Present Status		Counter Measure			Benchmark :		1				
APE forging screw hole missing		: Provide pin at the process stage through which every jack will pass and the operation missing can be identified at the same place			Target :		0				
					Start :		17/11/2017		Finished : 10/11/2017		
<div></div>		<div></div>			Note :						
					Team Members :						
					1. C P Jagtap		2. B R Kangare				
					3. T K Hanwate		4.				
					5.		6.				
					Benefits						
					Q		Quality improve and also reduced customer complaint Nos 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why screw hole missing ?		Quality improve.			What To Do : Provide proper arrangement for checking screw hole.						
A1 : 100% inspection method not available											
W2 : Why 100% inspection method not available ?											
A2 : No proper arrangement for checking screw hole.		<div></div>			How To Do : Provide dowel pin in fixture for checking hole Dowel pin present point added in check sheet						
W3 :					Frequency : Daily						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No proper arrangement for checking screw hole.					Equipmnet		Target		Status		
Date : 17/11/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 6											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											