

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	QAD	Result :	N	P	Q	C	D	S	M	
	Cell :	GC	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Welding								
Kaizen Theme: To reduce customer complaint and IHR			Idea : Provision in Poka-yoke TA Bkt interlocking wrt fixture locating pin and welding machine								
Problem / Present Status		Counter Measure			Benchmark :		5				
T A Bkt tilt weld		Provision in Poka-yoke TA Bkt interlocking wrt fixture locating pin and welding machine			Target :		0				
					Start :		22/11/2017		Finished :	22/11/2017	
					Note :						
					Team Members :						
					1. B M Kadam			2. Sunil Pawar			
					3. D k Chaudhari			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why T A bkt tilt weld ?		Reduce IHR as no TA bkt tilt weld			What To Do : Poka-yoke						
A1 : T A bkt not locating in fixture											
W2 : Why T A bkt not locating in fixture ?					How To Do : Poka yoke Audit						
A2 :											
W3 :					Frequency : Daily						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
T A bkt not locating in fixture					Equipmnet			Target		Status	
Date : 23/11/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											