

<div>✖</div>	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	Quality Assurance	Result :	N	P	Q	C	D	S	M	
	Cell :	RE Robotic	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation :								
Kaizen Theme: To Reduce In House as well As Customer Complaint Rejection			Idea : Copper Plate Provided to avoid Welding shift issue								
Problem / Present Status		Counter Measure			Benchmark :						
More Rejection due to Welding Shift		Copper Plate Provided to avoid Welding shift issue			Target :						
					Start :		15/11/2017		Finished :	20/11/2017	
<div>✖</div>		<div>✖</div>			Note :						
					Team Members :						
					1. S S Khetale		2. P. M Baswade				
					3. P.D Survade		4.				
					5.		6.				
					Benefits						
					Q		In house rejection PPM 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Welding Shift ?		Welding Shift issue reduced			What To Do : Copper plate Provide						
A1 : Gap between Lower part and Main Member											
W2 : Why Gap between Lower part and Main Member ?											
A2 : No arrester below Langot		<div>✖</div>			How To Do : Fixture JH						
W3 : Why No arrester below Langot ?											
A3 :					Frequency : Daily						
W4 :					Cost Incurred For Making Kaizen :						
A4 :					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
No arrester below Langot					Equipmnet		Target		Status		
Date : 23/11/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											