

	Equipment :	Fixture	Loss Type :	Quality							KAIZEN IDEA SHEET
	Department :	QAD	Result :	N	P	Q	C	D	S	M	
	Cell :	Optima	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Welding								
Kaizen Theme: To reduce customer complaint & IHR			Idea : Location given on fixture								
Problem / Present Status		Counter Measure			Benchmark :		3				
Harness clip of cross tube position shift		Provided location on fixture			Target :		0				
					Start :		10/11/2017		Finished :	12/11/2017	
					Note :						
					Team Members :						
					1. U R Khairnar			2. B M Kadam			
					3. Sunil Pawar			4.			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Harness guide clip position shift of cross tube ?		No clip position shift			What To Do : Provided location on fixture						
A1 : Manually welding					How To Do : Fixture JH						
W2 : Why Manually welding ?											
A2 : No location in fixture											
W3 : Why No location in fixture ?											
A3 :											
W4 :		Frequency : Daily									
A4 :											
Root Cause					Cost Incurred For Making Kaizen :						
No location in fixture					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
Date : 24/11/2017					Equipmnet		Target		Status		
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											