

<div>✖</div>	Equipment :	Fixture	Loss Type :	Cost							KAIZEN IDEA SHEET
	Department :	QAD	Result :	N	P	Q	C	D	S	M	
	Cell :	Fuel tank	Type :								
Unit Name : Rucha Engineers Pvt Ltd Plant 1, Aurangabad			Operation : Brazing								
Kaizen Theme: To consumption of Gas			Idea : Change brazing process on two fixture against one fixture								
Problem / Present Status		Counter Measure			Benchmark :						
For GC line more gas use		Change brazing process on two fixture against one fixture			Target :		0				
					Start :		12/11/2017		Finished :	14/11/2017	
<div>✖</div>	<div>✖</div>				Note :						
					Team Members :						
					1. R D Jadhav		2. R R Kadam				
					3. Sunil Pawar		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why Use more gas during brazing ?		Gas consumption and more production done			What To Do : Provided one more fixture for brazing						
A1 : In one fixture more operation done at one time											
W2 : Why In one fixture more operation done at one time ?											
A2 : Single fixture available for brazing		<div>✖</div>			How To Do : Monitoring gas consumption cost						
W3 : Why Single fixture available for brazing ?											
A3 :					Frequency : Daily production report						
W4 :					Cost Incurred For Making Kaizen :						
A4 :					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
Single fixture available for brazing					Equipmnet		Target		Status		
Date : 24/11/2017											
Registered By : Rucha Engineers Pvt Ltd Plant 1											
Manager's Sign : Mr. S G Sohoni											
----- Rucha Group - Corporate -----											