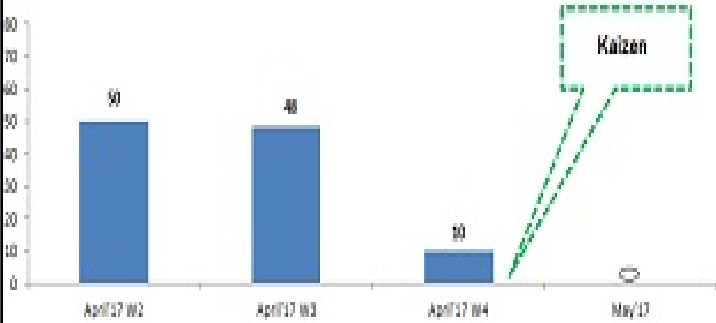


	Equipment :	Welding fixture	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 3208						
	Department :	Fabrication Quality	Result :		N	P	Q	C	D	S	M							
	Cell :	Welding fixture	Type :															
Unit Name :			110865 - METALMAN MICRO TURNERS,			Operation :							Welding					
Kaizen Theme:			To eliminate the Spatters in Shox Bkt. stud thread			Idea :							Fixture to be provided for doing welding					
Problem / Present Status			Counter Measure				Benchmark :		0									
Spatters in Shocker Bkt. Stud thread			Welding template provided for doing welding				Target :		0									
			✖				Start :		25/04/2017		Finished :		27/04/2017					
							Note :											
							Team Members :											
							1. Mr. Avdhesh		2. Mr. Ankit									
							3. Mr. Kishan		4. Mr. Jatin									
5. Mr. S.pathak		6. Mr. Raj																
			Benefits															
			Q				Improve Nos 0.00											
			C				save Rs 150.00											
			M				High Days 0.00											
Why Why Analysis :			Result :				Kaizen Sustenance :											
W1 : Why Welding spatter on shocker bkt. stud thread ? A1 : Welding doing in open condition W2 : Why Welding doing in open condition ? A2 : Fixture not available for doing welding W3 : Why Fixture not available for doing welding ? A3 : W4 : A4 :			Achieve zero spatter on shocker bkt. stud thread 				What To Do : Check point add to CTQ audit sheet How To Do : Visual Frequency : Twice in a shift Cost Incurred For Making Kaizen : <table border="1" style="width: 100%;"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>250.00</td> <td>250.00</td> <td>500.00</td> </tr> </table>						Material Cost	Labour Cost	Total	250.00	250.00	500.00
Material Cost	Labour Cost	Total																
250.00	250.00	500.00																
Root Cause Fixture not available for doing welding							Scope & Plan For Horizontal Deployment : <table border="1" style="width: 100%;"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>Fixture</td> <td>24/04/2017</td> <td>COMPLETE</td> </tr> </table>						Equipmnet	Target	Status	Fixture	24/04/2017	COMPLETE
Equipmnet	Target	Status																
Fixture	24/04/2017	COMPLETE																
Date :							27/04/2017											
Registered By :			Mr. Sanjeev Kumar															
Manager's Sign :			MR Ajendra Giri															
----- Bajaj Auto Ltd. (Fabrication) -----																		