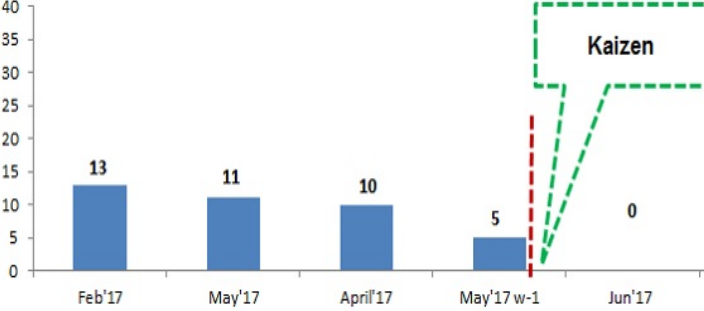
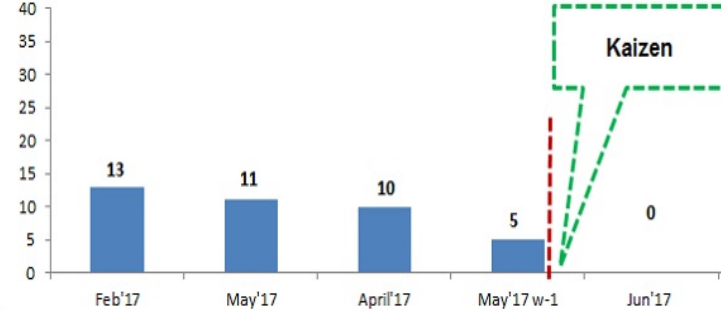


	Equipment :	Welding fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET
	Department :	Fabrication Quality	Result :	N	P	Q	C	D	S	M	
	Cell :	F-70	Type :								
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Welding								
Kaizen Theme: To eliminate the part out of position for Sari Guard bkt.			Idea : Provision provided in fixture to detect the opposite direction of Sari Guard								
Problem / Present Status		Counter Measure		Benchmark :		0					
Sari guard Bkt. position shift		Supporting block added in welding fixture to detect the opposite direction of sari Guard		Target :		0					
				Start :		20/05/2017		Finished :		25/05/2017	
				Note :							
				Team Members :							
				1. Mr. Harish		2. Mr. Avdhesh		3. Mr. Karan		4. Mr. Sandeep	
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Sari guard bkt. position shift ? A1 : Sari Guard Bkt. Welded in opposite side W2 : Why Sari Guard Bkt. Welded in opposite side ? A2 : Sari Guard easily rested in opposite side in welding fixture W3 : Why Sari Guard easily rested in opposite side in welding fixture ? A3 : There is no provision to detect the opposite side of Sari Guard W4 : Why There is no provision to detect the opposite side of Sari Guard ? A4 : Initial Fixture design		Achieve zero part out of position		What To Do : Check point add to CTQ & JH sheet							
Root Cause Initial Fixture design				How To Do : Visual							
				Frequency : Twice in a shift							
				Cost Incurred For Making Kaizen :							
				Scope & Plan For Horizontal Deployment :							
Date : 25/05/2017				Equipment		Target		Status			
Registered By : Mr. Sanjeev Kumar				Welding Fixture		25/05/2017		COMPLETE			
Manager's Sign : MR Ajendra Giri											
----- Bajaj Auto Ltd. (Fabrication) -----											